

# Titan Tire

Bid . Build • Bryan, Ohio

## *Project Curing Unit Piping:*

IPS received a \$2,200,000 contract to install the Curing Department's process piping for a new expansion located at the Titan Tire Corporation of Bryan in Bryan, Ohio. Titan Tire Corporation, a subsidiary of Titan International, Inc., is North America's third largest manufacturer of off-highway tires. Titan's tire production facilities are located in Freeport, Illinois, Bryan, Ohio, and Des Moines, Iowa, which also serves as the headquarters for the tire group.

## *Scope of Work:*

The project is to support a New Curing Line. This new line will be producing the largest tire made in the world. The tire is 13' 2" in diameter, weighing approximately 13,000 pounds. Titan Tire will produce approximately 20 tires a day when the project is complete. The life span for one of these tires is eight months. The project is on track for a completion date of December 1, 2008.

## *Challenges:*

One of the challenges on this project was the additional engineering processes that had to be added to the project without extending the original contract schedule. IPS completed the project with all of the changes during a 13 month deadline. Another challenge on this project was performing construction while the plant was still in operations. With the close coordination of IPS supervision, CMH2hill, and JM employees, this was achieved with minimal delays to the construction schedule and to the JM production schedule.



## *Project Facts*

### **Project Duration**

6 Months

### **Total Project Cost**

\$2.2 Million

MANUFACTURING

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# IPS